

Type of Equipment: Cordless Driver Drill

Make: Makita

Model: BDF452

Year: 2001

## Instructions to use the equipment safely:

### ENGLISH SPECIFICATIONS

Model		Model
Characteristics	Serial	BDF452
	Speed	13 mm (1/2")
	Wind screw	38 mm (1-1/2")
	10 mm x 85 mm (3/8" x 3-1/2")	
Machine screw	High (2)	M8 (1/8")
	Low (1)	0 - 1.500mm
No load speed (rpm)	High (2)	0 - 1.500rpm
	Low (1)	0 - 400rpm
Overall length	With battery cartridge (B-1815)	208 mm (8")
	With battery cartridge (B-1850)	148 mm (5.8 in)
Net weight	With battery cartridge (B-1850)	1.8 kg (3.9 lb)
		1.8 kg (3.9 lb)
Rated voltage		D.C. 18 V
	Standard battery cartridge	B-1815/B-1850

\* Due to our continuing programme of research and development, the specifications herein are subject to change without notice.  
\* Note: Specifications may differ from country to country.

### GENERAL SAFETY RULES

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**WARNING:**  
Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term "power tool" in all of the warnings listed below refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

### SAVE THESE INSTRUCTIONS

#### Work area safety

1. Keep work area clean and well lit. Cluttered and dark areas invite accidents.
2. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
3. Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.
4. Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plug with earthed (grounded) power

#### Personal safety

5. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
6. Use safety equipment. Always wear eye protection. Safety equipment such as dust mask, non-slip safety shoes, hand hat, or hearing protection used for appropriate conditions will reduce personal injury risk.

11. Avoid accidental starting. Ensure the switch is in the off position before plugging in. Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
12. Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
13. Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
14. Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
15. If devices are provided for the connection of dust extraction and collection facilities, ensure these devices can reduce dust-related hazards.

16. Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
17. Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
18. Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
19. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
20. Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
21. Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
22. Use the power tool, accessories and tool bits etc. in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those mentioned could result in a hazardous situation.

#### Battery tool use and care

23. Ensure the switch is in the off position before inserting battery pack. Inserting the battery pack into power tools that have the switch on invites accidents.
24. Recharge only with the charger specified by the manufacturer. A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
25. Use power tools only with specifically designed battery packs. Use of any other battery packs may create a risk of injury and fire.
26. When battery pack is not in use, keep it away from other metal objects like paper clips, coins, keys, nails, screws, or other small metal objects that can make a connection from one terminal to another. Storing the battery terminals together may cause burns or a fire.
27. Under abusive conditions, liquid may be ejected from the battery, avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.

#### Service

28. Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.
29. Follow instruction for lubricating and changing accessories.
30. Keep handles dry, clean and free from oil and grease.

### SPECIFIC SAFETY RULES

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1. Use auxiliary handles supplied with the tool.
2. Hold power tools by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord. Corded with a "3w" wire will make exposed metal parts of the tool "live" and shock the operator. Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.

4. Hold the tool firmly.
5. Keep hands away from rotating parts.
6. Do not leave the tool running. Operate the tool only when hand-held.
7. Do not touch the drill bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.
8. Some electrical equipment (especially which may be used) may be sensitive to power line fluctuations and will exhibit failure. Follow electrical supplier safety data.

**SAVE THESE INSTRUCTIONS**

**▲ WARNING:**  
 Abuse or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

**SYMBOLS**

- The following show the symbols used for tool:
- Y: ..... volts
  - am: ..... direct current
  - D: ..... no load speed
  - ..... revolutions or adaptation per minute

ENC001-2

**IMPORTANT SAFETY INSTRUCTIONS**

**FOR BATTERY CARTRIDGE**

1. Before using battery cartridge, read all instructions and safety markings on (1) battery charger, (2) battery, and (3) product using battery.
2. Do not disassemble battery cartridge.
3. If operating time has become excessively short, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.
4. If electrolyte gets into your eyes, rinse them out with clean water and seek medical attention right away. It may result in loss of your eyesight.
5. Do not touch the battery cartridge:
  - (1) Do not touch the terminals with any non-conductive material.

- (2) Avoid storing battery cartridge in a container with other metal objects such as nails, screws, etc.
- (3) Do not expose battery cartridge to water or rain. A battery short can cause a large current flow, producing possible burns and even a fire hazard.
4. Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50°C (122°F).
5. Do not lubricate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can actuate in a fire.
6. Be careful not to drop or abuse battery.

**SAVE THESE INSTRUCTIONS.**

**Tip for maintaining maximum battery life**

1. Charge the battery cartridge before completely discharging.
- Always stop tool operation and charge the battery cartridge when your machine has low power.
- Never recharge a fully charged battery cartridge.
- Overcharging shortens the battery service life.
- Charge the battery cartridge with room temperature at 10°C - 40°C (50°F - 104°F). Use a low battery cartridge (see) does not before charging it.

**FUNCTIONAL DESCRIPTION**

**▲ CAUTION:**

Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

**Reassembling or recharging battery cartridge**



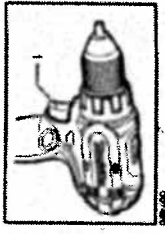
1. Red part
2. Button
- X. Battery cover
3. Bridge

- Always switch off the tool before insertion or removal of the battery cartridge.
- To remove the battery cartridge, withdraw it from the tool while adding the button on the side of the cartridge.
- To insert the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Always insert it all the way.

until it locks in place with a click. If you can see the red part on the upper side of the button, it is not locked completely. Insert it fully until the red part cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

Do not use force when inserting the battery cartridge. If the cartridge does not slide in easily, it is not being inserted correctly.

**Switch action**



1. Switch trigger

**▲ CAUTION:**

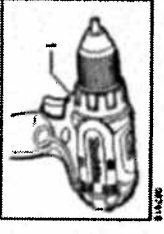
Before inserting the battery cartridge into the tool, always check to see that the switch trigger operates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Press the switch trigger to stop.

**Electric brake**

This tool is equipped with an electric brake. If the tool consistently fails to quickly stop after switch trigger release, have tool serviced at a Makita service center.

**Lighting up the front lamp**



1. Lamp

**▲ CAUTION:**

Do not look in the light or see the source of light directly.

Pull the switch trigger to light up the lamp. The lamp begins to light while the switch trigger is being pulled. The lamp goes out 10-15 seconds after releasing the trigger.

**NOTE:**

Use a dry cloth to wipe the dirt off the lens of lamp. Be careful not to scratch the lens of lamp, or if not know the illumination.

**Reversing switch action**



1. Reversing switch lever

This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the "F" side for clockwise rotation or from the "B" side for counter-clockwise rotation.

When the reversing switch lever is in the neutral position the switch trigger cannot be pulled.

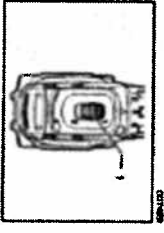
**▲ CAUTION:**

Always check the direction of rotation before operation.

Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.

When not operating the tool, always set the reversing switch lever to the neutral position.

**Speed change**



1. Speed change lever

To change the speed, first switch off the tool and then slide the speed change lever to the "2" side for high speed or "1" side for low speed. Be sure that the speed change lever is set to the correct position before operation. Use the right speed for your job.

**▲ CAUTION:**

Always set the speed change lever fully to the correct position. If you operate the tool with the speed change lever positioned halfway between the "1" side and "2" side, the tool may be damaged.

Do not use the speed change lever while the tool is running. The tool may be damaged.